



# INDEPENDENT COMPONENTS CORP.

528 Hempstead Turnpike, West Hempstead, NY 11552 • Phone 516-481-5100 FAX 516-481-5550  
 www.iccparts.com sales@iccparts.com • Toll Free: Phone 877-ICC-ICC3 FAX 800-814-8883

## DeVilbiss Air Compressor Parts

### TUNE UP KITS TUK's with Wearing Valve Parts

To simplify ordering parts for single machine repair, **TUK's** have been assembled which include Gasket Kit, Piston Ring Kit, intake filter element (listed below), insert bearings, oil seal valve discs & springs, to recondition one compressor. Valve Guides are not included in our **TUK's**, and are no longer included in DeVilbiss **VRK's** or **OK's**. Please note that a more complete filter selection can be found in the AIR & OIL FILTER Section.

### VALVE SET TUNE UP KITS VSTUK's with Complete Replacement Valves.

**VSTUK's** have been assembled which include all parts in **TUK's**, with Complete Replacement Valves instead of Wearing Valve Parts. Your cost can be calculated by adding the **EXTRA VSTUK COST** to the **TUK** cost in the table below. Order by starting the part number with **VSTUK** instead of **TUK**. **NOTE:** DeVilbiss has changed the seats in the 445 450 5 and 445 421 7 valves from Brass to Steel. Our standard kits use valves like DeVilbiss sells. If you want Brass Seats, put the letter "R" before the DE in the kit part number. The price is the same.

### UNDERSIZE BEARING KITS

If you want any of the kits assembled with Undersize Bearings, insert the letter "U" before the "DE" in the TUK part number for .010 Undersize Bearings, or insert the letter "W" before the "DE" for .020 Undersize Bearings.

MODEL (Air Filter Included)	STANDARD SIZE BEARINGS I.C.C. PART NO.	UNDERSIZE BEARINGS		VSTUK
		.010 Undersize	.020 Undersize	
DEV-20 (DeVilbiss OK-20 kit).....	.....	Rods do not use Inserts		<b>VSTUK-20-DE</b>
DEV-30 (DeVilbiss OK-30 kit).....	.....	Rods do not use Inserts		<b>VSTUK-30-DE</b>
DEV-40 (DeVilbiss OK-40 kit).....	.....	Rods do not use Inserts		<b>VSTUK-40-DE</b>
DEV-55 (DeVilbiss OK-55 kit).....	.....	Rods do not use Inserts		<b>VSTUK-55-DE</b>
DEV-100 (DeVilbiss OK-100 kit).....	.....	Rods do not use Inserts		<b>VSTUK-100-DE</b>
120 (PAD 1 DE) with old & new RK	<b>TUK-120-DE</b> .....	Rods do not use Inserts		<b>VSTUK-120-DE</b>
1202 (PAD 1 DE) with old & new RK	<b>TUK-1202-DE</b> .....	Rods do not use Inserts		<b>VSTUK-1202-DE</b>
130 (PAD 2 DE).....	<b>TUK-130-DE</b> .....	Rods do not use Inserts		<b>N/A</b>
220 (ELE 447 DE) with old & new RK	<b>TUK-220-DE</b> .....	Rods do not use Inserts		<b>VSTUK-220-DE</b>
247 (ELE 447 DE) .....	<b>TUK-247-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-247-DE R</b>
432 (ELE 432N DE).....	<b>TUK-432-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-432-DE</b>
445 (ELE 445N DE).....	<b>TUK-445-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-445-DE R</b>
44642 (ELE 447 DE) .....	<b>TUK-44642-DE</b> .....	<b>U</b>		<b>VSTUK-44642-DE</b>
44643 (ELE 447 DE) .....	<b>TUK-44643-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-44643-DE</b>
447 (ELE 447 DE) .....	<b>TUK-447-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-447-DE R</b>

Note "R" **VSTUK's** have Brass (not steel) Valve Seats

### TUNE UP KITS TUK's & VALVE SET TUNE UP KITS VSTUK's w/ .010 OVERSIZE Ring Kits

MODEL	STANDARD SIZE BEARINGS I.C.C. PART NO.	UNDERSIZE BEARINGS		VSTUK
		.010 Undersize	.020 Undersize	
247 with .010 Oversize Rings.....	<b>TUK-247-B-DE</b> .....			<b>VSTUK-247-B-DE</b>
445 with .010 Oversize Rings.....	<b>TUK-445-B-DE</b> .....	<b>U</b>	<b>W</b>	<b>VSTUK-445-B-DE</b>
44643 with .010 Oversize Rings.....	<b>TUK-44643-B-DE</b> .....			<b>VSTUK-44643-B-DE</b>
447 with .010 Oversize Rings.....	<b>TUK-447-B-DE</b> .....			<b>VSTUK-447-B-DE</b>

Kits may be available for other similar compressors. Please call for details.

DE VILBISS PART NO.	I.C.C. PART NO.	DE VILBISS PART NO.	I.C.C. PART NO.	DE VILBISS PART NO.	I.C.C. PART NO.
<b>VALVE ASSEMBLIES</b>					
120-417-2.....	<b>VAL-1S-DE</b>	445-421-7 w/ Steel Seats.	<b>VAL-3S-DE</b>	123-417 .....	<b>VAL-5S-DE</b>
120-4405 .....	<b>VAL-1D-DE</b>	445-420-5 w/ Steel Seats.	<b>VAL-3D-DE</b>	123-405 .....	<b>VAL-5D-DE</b>
		445-421-7 w/ Brass Seats	<b>VAL-3S-R-DE</b>		
		445-420-5 w/ Brass Seats	<b>VAL-3D-R-DE</b>	VRK-40.....	<b>VPA-40-DE</b>
432-421-7 .....	<b>VAL-2S-DE</b>			VRK-55.....	<b>VSET-55-DE</b>
432-420-5.....	<b>VAL-2D-DE</b>	445-417-1 .....	<b>VAL-4S-DE</b>	PB-21124011 .....	<b>VAL-4011-DE</b>
		445-405-1 .....	<b>VAL-4D-DE</b>		
<b>VALVE SEATS &amp; GUARDS</b>					
NA .....	<b>VS-1S-DE</b>	NA.....	<b>VS-2-DE</b>	NA .....	<b>VS-4-DE</b>
NA .....	<b>VS-1D-DE</b>	432-94.....	<b>VG-2-DE</b>	445-29-1 .....	<b>VG-4-DE</b>
120-94-1.....	<b>VG-1S-DE</b>	NA Steel.....	<b>VS-3-DE</b>		
120-29-1.....	<b>VG-1D-DE</b>	NA Brass.....	<b>VS-3R-DE</b>		
		445-94.....	<b>VG-3-DE</b>		

Independent Components Corp. Is an independent supplier of compressor replacement parts and is not affiliated with manufacturers mentioned in this catalog. The original manufacturers product description and/or part number is given for reference only.



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## DeVilbiss Air Compressor Parts

### HEAD OVERHAUL KITS HOK's with Wearing Valve Parts

To simplify ordering parts for single machine valve and cylinder head repair, HEAD OVERHAUL KITS have been assembled with, intake filter element (listed below), all necessary O-rings, valve discs, valve springs, valve gaskets, and head gaskets to recondition valves for one compressor. Valve Guides are not included in our HOK's, and are no longer included in DeVilbiss VRK's. Please note that a more complete filter selection can be found in the AIR & OIL FILTER Section.

### VALVE SET HEAD OVERHAUL KITS VSHOK's with Complete Replacement Valves.

VSHOK's have been assembled which include all parts in HOK's, with Complete Replacement Valves instead of Wearing Valve Parts. **Note:** Please read Valve Seat note under VSTUK heading above.

MODEL (Air Filter Included)	I.C.C. PART NO. HOK	I.C.C. PART NO. VSHOK
120 (PAD 1 DE).....	HOK-120-DE .....	VSHOK-120-DE
1202 (PAD 1 DE).....	HOK-1202-DE .....	VSHOK-1202-DE
130 (PAD 2 DE).....	HOK-130-DE .....	N/A
220 (ELE 447 DE).....	HOK-220-DE .....	VSHOK-220-DE
230 (PAD 3 DE).....	HOK-230-DE .....	N/A
240 (ELE 447 DE).....	HOK-240-DE .....	VSHOK-240-DE
247 (ELE 447 DE).....	HOK-247-DE .....	VSHOK-247-DE
432 (ELE 452N DE).....	HOK-432-DE .....	VSHOK-432-DE
440 (ELE 432N DE).....	HOK-440-DE .....	VSHOK-440-DE
445 (ELE 445N DE).....	HOK-445-DE .....	VSHOK-445-DE..... VSHOK-445-R-DE
44642 (ELE 447 DE).....	HOK-44642-DE.....	VSHOK-44642-DE
44643 (ELE 447 DE).....	HOK-44643-DE.....	VSHOK-44643-DE
447 (ELE 447 DE).....	HOK-447-DE .....	VSHOK-447-DE..... VSHOK-447-R-DE

Note "R" VSHOK's have Brass (not steel) Valve Seats

Kits may be available for other similar compressors. Please call for details.

DE VILBISS PART NO.	I.C.C. PART NO.	DE VILBISS PART NO.	I.C.C. PART NO.
<b>VALVE SETS (VALVE KITS):</b> DeVilbiss style Valve Kits have been assembled which include Replacement Valves and Valve Gaskets. . <i>NOTE: DeVilbiss has changed the seats in the 445 450 5 and 445 421 7 valves from Brass to Steel. Our standard kits use valves like DeVilbiss sells. If you want Brass Seats, put the letter "R" before the DE in the kit part number. The price is the same.</i>		<b>VALVE REPAIR KITS:</b> De Vilbiss style Valve Repair Kits have been assembled which include Valve Discs & Springs, Valve Guides, Valve Gaskets, and Jam & Cap Nuts.	
VK-120.....	VSET-120-DE	VRK-247.....	VRK-247-DE
VK-123.....	VSET-123-DE	VRK-247 (2 sets).....	VRK-447-DE
VK-120 (2 Sets).....	VSET-220-DE	VRK-330.....	VRK-330-DE
VK-123 (2 Sets).....	VSET-223-DE	VRK-642 for 44642 & 240 .....	VRK-642-DE
.....	VSET-247-DE	VRK-642 (2 sets) for 432 & 440.....	VRK-432-DE
.....	VSET-247-R-DE	VRK-643.....	VRK-643-DE
for 440 & 432 .....	VSET-432-DE	VRK-643 (2 sets).....	VRK-445-DE
for 440 & 432 .....	VSET-432-R-DE	<b>OVERHAUL KITS:</b> DeVilbiss style Overhaul Kits have been assembled which include a full Gasket Set, Piston Ring Kit, Valve Kit or Valve Repair Kit, Insert Bearings (where required) and Oil Seal. Please order the proper Air Filter Element from the FILTER section of the ICC Catalog.	
.....	VSET-440-DE	OK-120.....	OK-120-DE
.....	VSET-440-R-DE	OK-220.....	OK-220-DE
.....	VSET-445-DE	OK-247.....	OK-247-DE
.....	VSET-445-R-DE	OK-432.....	OK-432-DE
for 44642 & 240 .....	VSET-44642-DE	OK-445.....	OK-445-DE
for 44642 & 240 .....	VSET-44642-R-DE	OK-642.....	OK-44642-DE
.....	VSET-44643-DE	OK-643.....	OK-44643-DE
.....	VSET-44643-R-DE	OK-447.....	OK-447-DE
.....	VSET-447-DE		
.....	VSET-447-R-DE		

Note "R" VSETS have Brass (not steel) Valve Seats

**Full money back Guarantee if not satisfied**

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DE VILBISS PART NO.	I.C.C. PART NO.	DE VILBISS PART NO.	I.C.C. PART NO.
<b>VALVE DISCS</b>		<b>VALVE COVER GASKETS</b>	
220-225.....	DISC-1-DE	225-28.....	VCG-130-DE
220-25.....	DISC-2-DE	120-28.....	VCG-330-DE
225-25-1.....	DISC-3-DE	342-128.....	VCG-432-DE
235-25.....	DISC-4-DE	445-128.....	VCG-445-DE
<b>VALVE SPRINGS</b>		SS-2525.....	VCG-2525-DE
225-36.....	SPG-1-DE	PB-21157006.....	VCG-7006-DE
120-36.....	SPG-2-DE	PB-11122004.....	VSG-2004-DE
445-236.....	SPG-3-DE	<b>VALVE &amp; HOLDDOWN HARDWARE</b>	
432-236.....	SPG-4-DE	SS-10135 (SS-10134).....	SCR-135-DE
445-36.....	SPG-5-DE	SS-9785.....	SCR-1D-DE
342-36.....	SPG-6-DE	SS-6044.....	SETS-6044-DE
235-36.....	SPG-7-DE	SS-6045.....	SETS-6045-DE
<b>CONNECTING ROD BEARING †</b>		SS-7424.....	CN-7424-DE
432-474 (sold in pairs).....	INS-432-DE	SS-7980.....	NUT-1S-DE
445-474 (sold in pairs).....	INS-445-DE	445-360.....	NUT-360-DE
<b>CONNECTING ROD BEARING .010 Undersize†</b>		445-361.....	NUT-361-DE
432-474-010 (sold in pairs).....	INS-432U-DE	23174-306.....	OS-120-DE
445-474-010 (sold in pairs).....	INS-445U-DE	130-111.....	OS-130-DE
<b>CONNECTING ROD BEARING .020 Undersize†</b>		220-111.....	OS-220-DE
432-474-020 (sold in pairs).....	INS-432-U20-DE	342-111.....	OS-432-DE
445-474-020 (sold in pairs).....	INS-445-U20-DE	445-111.....	OS-445-DE
<b>† Price is for Two Halves for One Connecting Rod.</b>		PB-21161002.....	OS-1002-DE
<b>OIL SEALS</b>		PB-21161004.....	OS-1004-DE
<b>PISTON RING KITS</b>		PB-21161005.....	OS-1005-DE
RK-40.....	RK-40-DE	PB-21161006.....	OS-1006-DE
RK-100.....	RK-100-DE	<b>ELECTRONIC DRAIN VALVES with strainer</b>	
KK-4313.....	RK-4313-DE	KK-9840.....	EDV-9840-DE
45875 301 old piston – scraper oil.....	RK-120-DE	<b>SAFETY VALVES</b>	
KK9833 new piston – 3 pc. steel oil.....	RK-120N-DE	TIA-4125.....	SV-4125-DE
for either old or new style piston.....	RK-120A-DE	TIA-5050.....	SV-5050-DE
45875-302.....	RK-130-DE	TIA-5070.....	SV-5070-DE
45875-301 old piston (2 sets).....	RK-220-DE	TIA-5075.....	SV-5075-DE
KK9833 new piston (2 sets).....	RK-220N-DE	TIA-5080.....	SV-5080-DE
for either old or new style piston.....	RK-220A-DE	TIA-5090.....	SV-5090-DE
45875-302 (2 sets).....	RK-230-DE	TIA-5110.....	SV-5110-DE
45875-305.....	RK-330-DE	TIA-5165.....	SV-5165-DE
KK9806.....	RK-44633-DE	TIA-5200.....	SV-5200-DE
KK9824 (45875-307).....	RK-44642-DE	SS-00617.....	SV-0617-DE
KK9805 (45875-308).....	RK-44643-DE	<b>FILTER ELEMENT</b>	
<b>FILTER ELEMENT</b>		355-9702.....	ELE-220-DE
355-9701.....	ELE-447-DE	357-9701.....	ELE-447-DE
43631-009 Pleated Element.....	ELE-432N-DE	<b>FILTER PADS</b>	
43631-010 Pleated Element.....	ELE-445N-DE	355-3.....	PAD-1-DE
<b>† Price is for Two Halves for One Connecting Rod.</b>		356-3.....	PAD-2-DE
<b>OIL SEALS</b>		357-3.....	PAD-3-DE
<b>PISTON RING KITS</b>		351-3.....	PAD-4-DE
RK-40.....	RK-40-DE	PB-21177012.....	ELE-7012-DE
RK-100.....	RK-100-DE	<b>FILTER PADS</b>	
KK-4313.....	RK-4313-DE	355-3.....	PAD-1-DE
45875 301 old piston – scraper oil.....	RK-120-DE	356-3.....	PAD-2-DE
KK9833 new piston – 3 pc. steel oil.....	RK-120N-DE	357-3.....	PAD-3-DE
for either old or new style piston.....	RK-120A-DE	351-3.....	PAD-4-DE
45875-302.....	RK-130-DE	PB-21177012.....	ELE-7012-DE
45875-301 old piston (2 sets).....	RK-220-DE	<b>FILTER PADS</b>	
KK9833 new piston (2 sets).....	RK-220N-DE	355-3.....	PAD-1-DE
for either old or new style piston.....	RK-220A-DE	356-3.....	PAD-2-DE
45875-302 (2 sets).....	RK-230-DE	357-3.....	PAD-3-DE
45875-305.....	RK-330-DE	351-3.....	PAD-4-DE
KK9806.....	RK-44633-DE	PB-21177012.....	ELE-7012-DE
KK9824 (45875-307).....	RK-44642-DE	<b>FILTER PADS</b>	
KK9805 (45875-308).....	RK-44643-DE	355-3.....	PAD-1-DE
<b>FILTER ELEMENT</b>		356-3.....	PAD-2-DE
355-9702.....	ELE-220-DE	357-3.....	PAD-3-DE
357-9701.....	ELE-447-DE	351-3.....	PAD-4-DE
43631-009 Pleated Element.....	ELE-432N-DE	PB-21177012.....	ELE-7012-DE
43631-010 Pleated Element.....	ELE-445N-DE	<b>FILTER PADS</b>	



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DE VILBISS PART NO.	I.C.C. PART NO.	DE VILBISS PART NO.	I.C.C. PART NO.
<b>GASKET KITS</b>		GK-9406.....	GK-223-DE
GK-20.....	GK-20-DE	GK-9402.....	GK-236-DE
GK-30.....	GK-30-DE	GK-9400.....	GK-240-DE
GK-40.....	GK-40-DE	GK-9404.....	GK-247-DE
GK-55.....	GK-55-DE	45875-026.....	GK-44633-DE
GK-100.....	GK-100-DE		
45875-001.....	GK-120-DE	45875-014.....	GK-44642-DE
45875-012.....	GK-1202-DE	45875-015.....	GK-44643-DE
45875-003.....	GK-130-DE	45875-010.....	GK-432-DE
GK-9405.....	GK-123-DE	45875-011.....	GK-445-DE
45875-004.....	GK-220-DE	GK-9401.....	GK-440-DE
		GK-9403.....	GK-447-DE
<b>INDIVIDUAL GASKETS ETC.</b>		38281-110.....	SEPG-240-DE
120-126.....	HG-120-DE	38513-122.....	IP-120-DE
120-128.....	SEPG-1202-DE	38513-125.....	IP-3125-DE
1202-13.....	EP-1202-DE	38543-106.....	LEPG-120-DE
1202-26-2.....	HG-1202-DE	38547-108.....	HG-7108-DE
1204-14.....	IP-1202-DE	38554-110.....	BRE-120-DE
123-14.....	IP-123-DE	36883-105.....	IP-223-DE
123-26.....	HG-123-DE	432-12.....	REC-432-DE
123-28.....	VSG-123-DE	432-13.....	FEC-432-DE
130-126.....	HG-130-DE	432-196.....	IC-432-DE
130-13.....	EPG-130-DE	432-26.....	HG-432-DE
130-14.....	IP-130-DE	432-327.....	CB-432-DE
220-12.....	SEPG-220-DE	440-26.....	HG-440-DE
220-13.....	LEPG-220-DE	445-12.....	FEC-445-DE
220-14.....	IP-220-DE	445-13.....	REC-445-DE
220-26-1.....	HG-220-DE	445-144.....	UC-445-DE
220-117.....	OFP-445-DE	445-196.....	IC-445-DE
225-12.....	FEC-225-DE	445-196-S (flexible graphite).....	IC-445-G-DE
230-144.....	LEPG-1202-DE	445-26.....	HG-445-DE
230-26.....	HG-230-DE	445-327.....	CB-445-DE
236-26.....	CHG-236-DE	447-26.....	HG-447-DE
236-50.....	VPG-236-DE	CAC-291-1.....	VPH-291-1-DE
236-51.....	VPH-236-DE	CAC-1265-2.....	HG-1265-2-DE
256-117.....	REC-117-DE	SGK-100.....	OSG-100-DE
330-144.....	UC-330-DE	PB-21125003.....	SPA-5003-DE
330-160.....	WAS-240-DE		
		PB-21125004.....	SPA-5004-DE
339-160.....	FW-223-DE	PB-21164001.....	OSG-4001-DE
342-160.....	WAS-440-DE	PB-21164004.....	OSG-4004-DE
38251-122.....	EP-1122-DE	SS-01767 (SS-2532).....	CN-445-DE
		SS-2670 (220-117).....	ORG-FP-DE
38256-117.....	LEPG-240-DE		

Please call for price and delivery of part numbers not listed

### AIR FILTERS OIL FILTERS and AIR FILTER ASSEMBLIES

See complete listing in FILTERS AIR-OIL SEPERATORS section.

### INLINE FILTERS

See complete listing in COMPRESSOR OILS INLINE FILTERS section.

We sell only to resale accounts – We do not sell to the end user